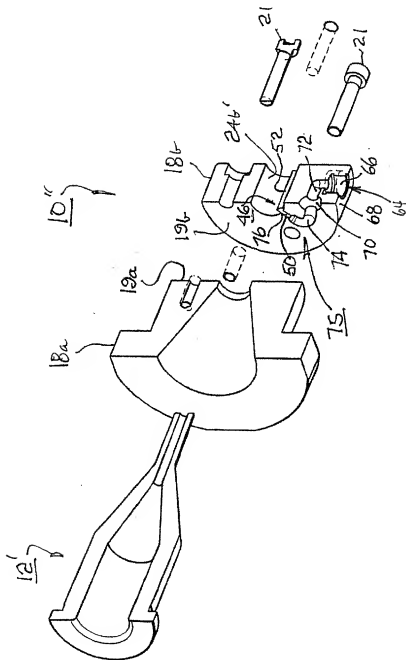


METHOD AND APPARATUS FOR  
INCORPORATING LUMENS INTO THE WALL  
OF A TUBULAR EXTRUSION

Docket No.: 91406.119903

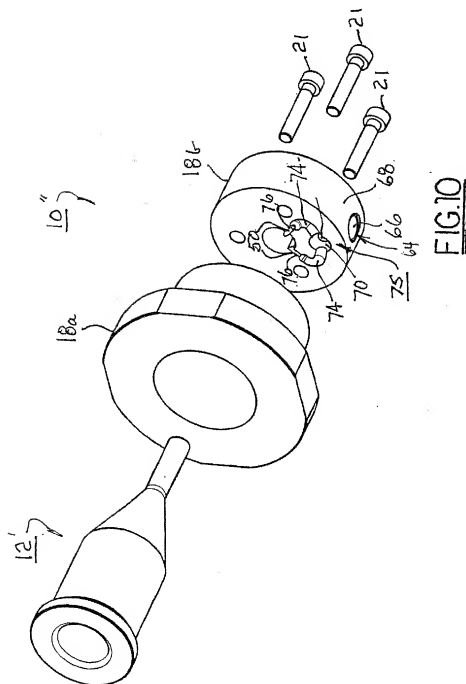
Sheet 4 of 5

Annotated Sheet Showing Change



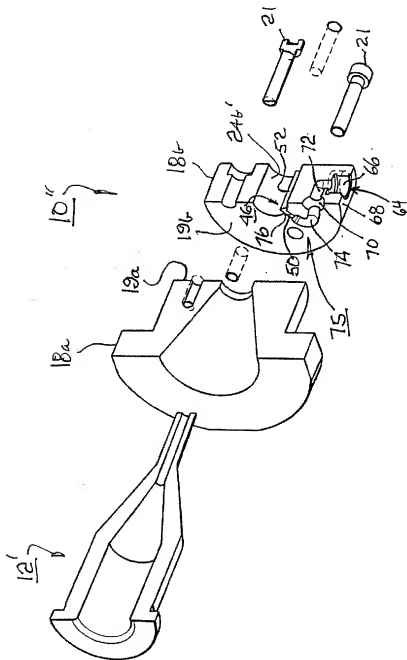
**FIG. 9**

Annotated Sheet Showing Change

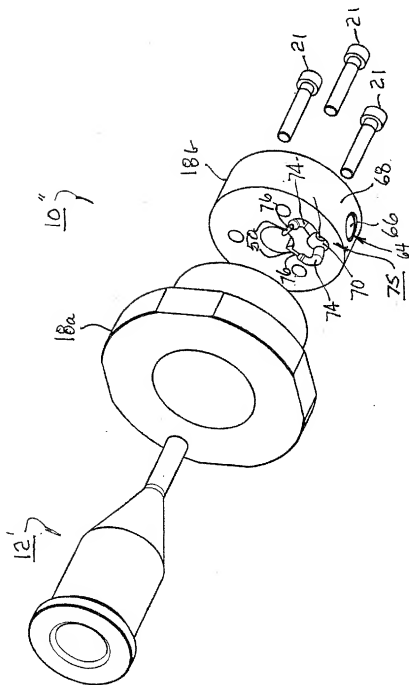


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**FIG. 9**



Replacement Sheet



**FIG.10**